Appl. No. 10/519,521

Amdt. dated April 9, 2007

Reply to Office Action of 01/16/2007

Attorney Docket No. 1455-045724

## Amendments to the Claims:

This listing of claims will replace all prior versions and listings of claims in the application:

## **Listing of Claims:**

1. (Currently Amended) In a method for manufacturing a high silicon grain-oriented electrical steel sheet, comprising the steps of: reheating and hot-rolling a steel slab to produce a hot-rolled steel sheet; annealing the hot-rolled sheet and cold rolling the annealed steel sheet so as to adjust a thickness of the steel sheet; decarburization annealing the cold rolled steel sheet; and finish-annealing the decarburization annealed steel sheet for secondary recrystallization,

the improved method further comprising the step of: coating a powder coating agent for siliconization on a surface of the decarburization annealed steel sheet in a slurry state, the powder coating agent including 100 part by weight of MgO powder and 0.5 – 120 part by weight of sintered powder ef-Fe-Si of a Fe-Si compound containing 25 – 70 wt% Si sintered powder, the sintered powder having a grain size of -325 mesh;

drying the resultant decarburization annealed steel sheet; and finish-annealing the steel sheet under a conventional condition.

- 2. (Original) The method according to claim 1, wherein the steel sheet to be coated with the powder coating agent contains 2.9-3.3 wt% Si with respect to the weight of the steel sheet.
- 3. (Original) The method according to claim 1, wherein the steel sheet to be coated with the powder coating agent comprising C: 0.045 0.062 wt%, Si: 2.9 3.3 wt%, Mn: 0.08 0.16 wt%, Al: 0.022 0.032 wt%, N: 0.006 0.008 wt%, remnant iron and inevitable impurity.
- 4. (Original) The method according to claim 1, wherein the Fe-Si-based sintered powder substantially comprises FeSi<sub>2</sub>, FeSi, Fe<sub>5</sub>Si<sub>3</sub> or Fe<sub>3</sub>Si, and comprises the sintered powder of FeSi<sub>2</sub>+FeSi in excess of 90 wt% with respect to the weight of the Fe-Si-based sintered powder.

Appl. No. 10/519,521

Amdt. dated April 9, 2007

Reply to Office Action of 01/16/2007

Attorney Docket No. 1455-045724

5. (Original) The method according to claim 1, wherein the steel sheet coated with the slurry is dried at a temperature range of 200 – 700  $^{\circ}$ C.

- 6. (Original) The method according to claim 1, wherein the dried steel sheet is heated up to a temperature of 1200 °C in a mixture gas atmosphere of nitrogen and hydrogen, and continuously uniformly heated at a temperature of 1200 °C, in a 100% hydrogen atmosphere for 20 hours or more and cooled.
- 7. (Original) The method according to claim 1, wherein the slurry is coated on the surface of the decarburizing annealed steel sheet so as to satisfy the following formulas 1 and 2:

Y - 0.25 ≤coated amount ≤Y + 0.25 ---- formula 1, and

$$Y(g/m^2) = 28(x1 - x2)/(A - 14.4)B = 0.8 - formula 2,$$

Where A is a Si content (%) in the Fe-Si-based sintered powder, B is a mixture ratio of Fe-Si-based powder contained in annealing separator composition, x1 is a target Si content (%) of matrix material, and x2 is an initial Si content of matrix material.

8. (Original) The method according to claim 1, wherein the dried steel sheet is heated at a 100% nitrogen atmosphere in a temperature elevating period of from heating start to 1100 °C to control Si content as siliconized below 0.25%, and is then heated in an atmosphere containing less than 10% nitrogen after 1100°C where the secondary recrystallization is completed.